

M304B0.625X3.000
M131680

Work Order ID 129413

129413

Page 1

Item ID: D3725-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Hoop

Start Date: 2/6/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 2/6/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: M L J

Date: 1502-06 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3725

Rev A

100

0.00

100

FLOW WATER JET

10

Ø

Jm15-3-11

Waterjet

Memo

0.00

FLOW CNC Waterjet

1- Cut as per dwg D3725-1

Prog Rev: A

Dwg Rev: A

2- MAKE CHAMFER AS PER DWG

3- Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

10

Ø

04/15/3/12

115

Large F26
Chamfer as per drawing

Work Order ID 129413***129413***

Page 2

Friday, February 06, 2015 11:19:39 AM

Item ID: D3725-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Hoop

Start Date: 2/6/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 2/6/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00				10			DAS 24 9-89
120									
QC	Memo	0.00							
Quality Control									APR 06 2015
150	Identify as per dwg & Stock Location: <u>W44</u>	0.00				10			DAS 24 9-89
150									
Packaging	Memo	0.00							
Packaging	*****STOCK IN BASKET CELL*****								APR 06 2015
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									ML5 1504-07

4-7

Picklist Print

Friday, February 06, 2015 11:19:44 AM

Page 1

Work Order ID: 129413

129413

Parent Item: D3725-1

D3725-1

Parent Item Name: Hoop

Start Date: 2/6/2015

Required Date: 2/6/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-01-30 new issue DD verified by:EC
IPP Rev:B 08-02-26 rev.A as per ecn 1139 DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304B0.625X3.000 Purchased No

100 f 0.7860 0.4167

5

M304B0 625X3 000

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Jm15-3-11

304 BAR .625 X 3.00

Location

Loc Qty

Loc Code

MAT009

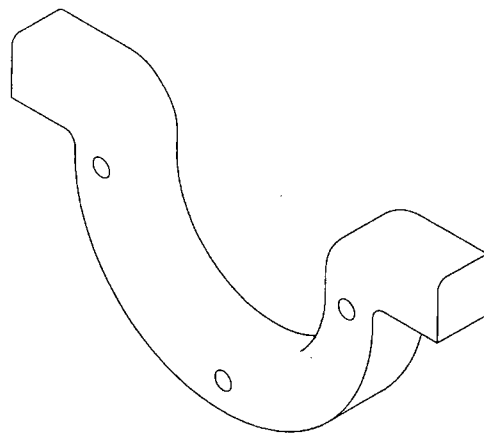
0.786

m130859

0.786

m131680

m131680



D3725-1 HOOP

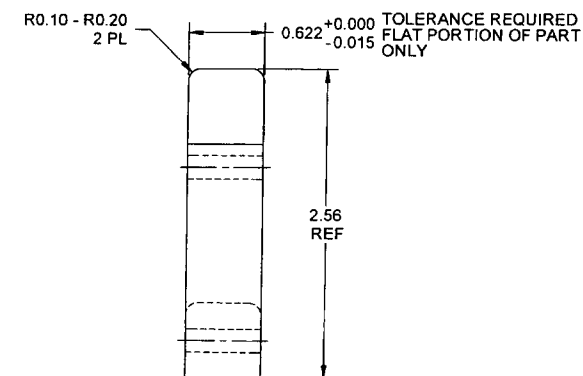
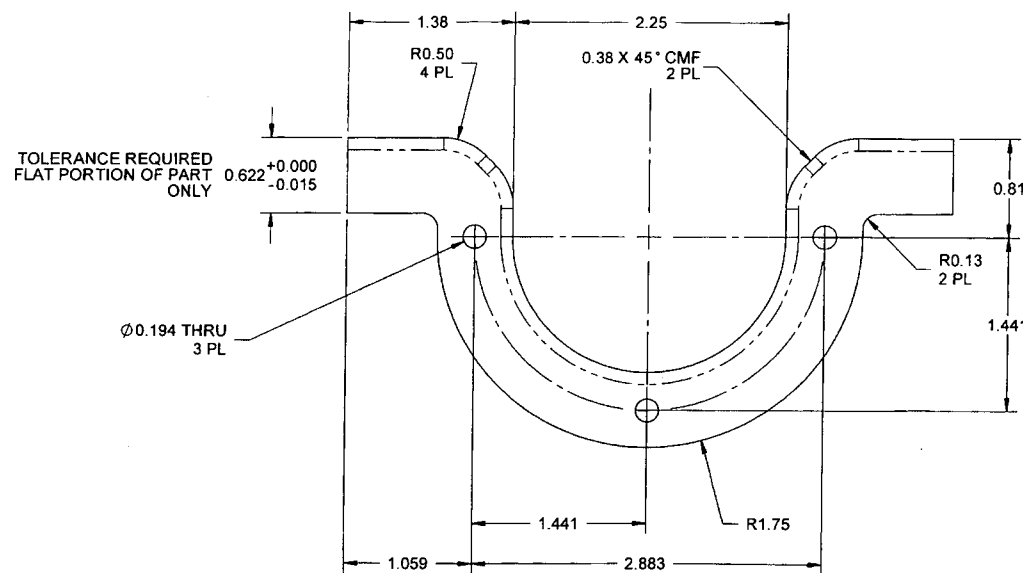
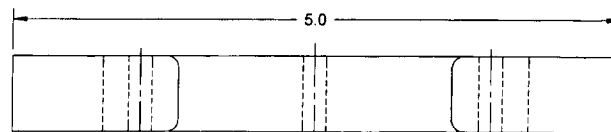
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
(REF. DART SPEC M304B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.80 lbs

129413 MJS
1502-06

RELEASED
LE 08-02-25

A INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	MJS	D3725	SHEET 1 OF 2
APPROVED	MJS	TITLE	SCALE
DE APPR.	LE	HOOP	NTS
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D3725-1 HOOP

RELEASED
UE 08.02.28

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JA		
CHECKED	UE	DRAWING NO. D3725	REV. A
MFG. APPR.	MP	SHEET 2 OF 2	
APPROVED	UE	TITLE	SCALE
DE APPR.	UE	HOOP	NTS
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